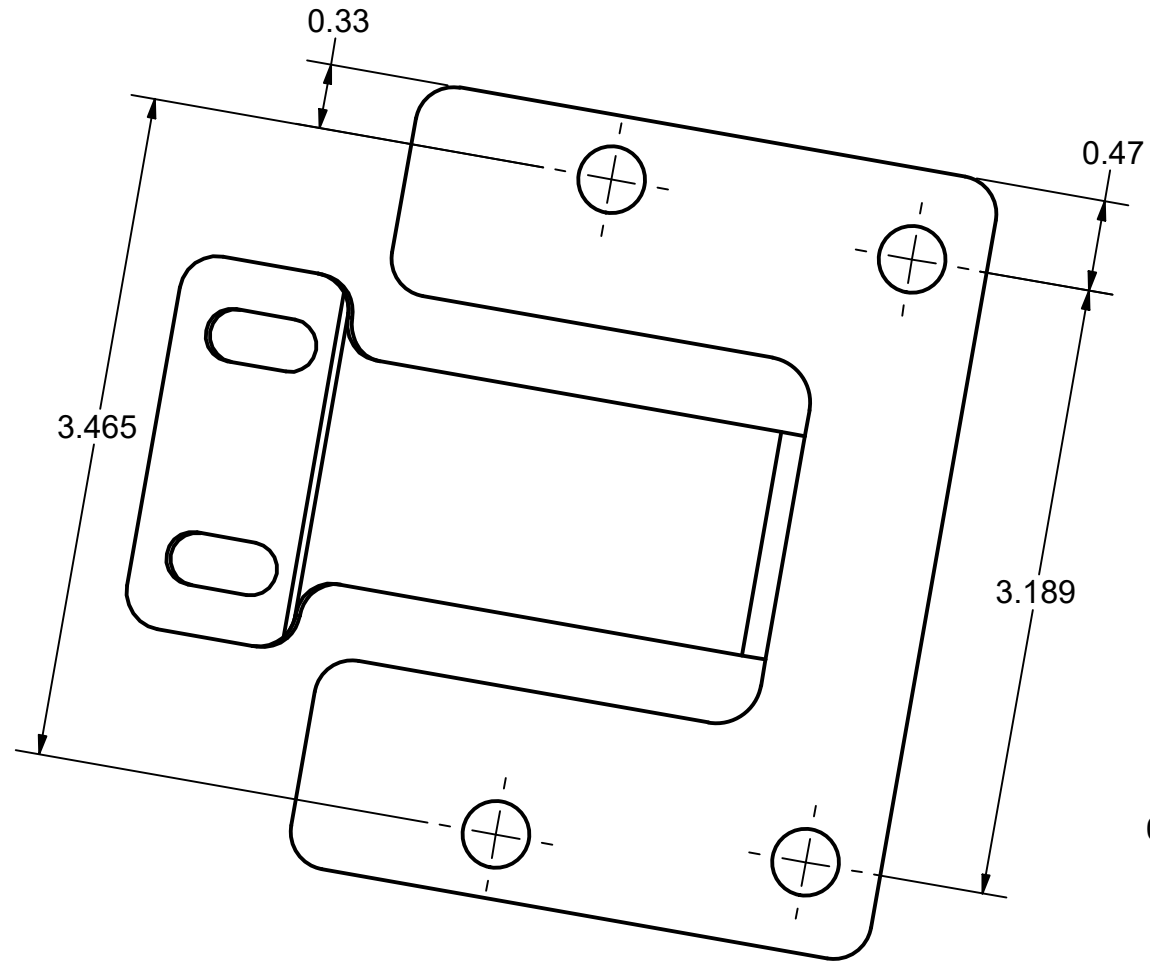
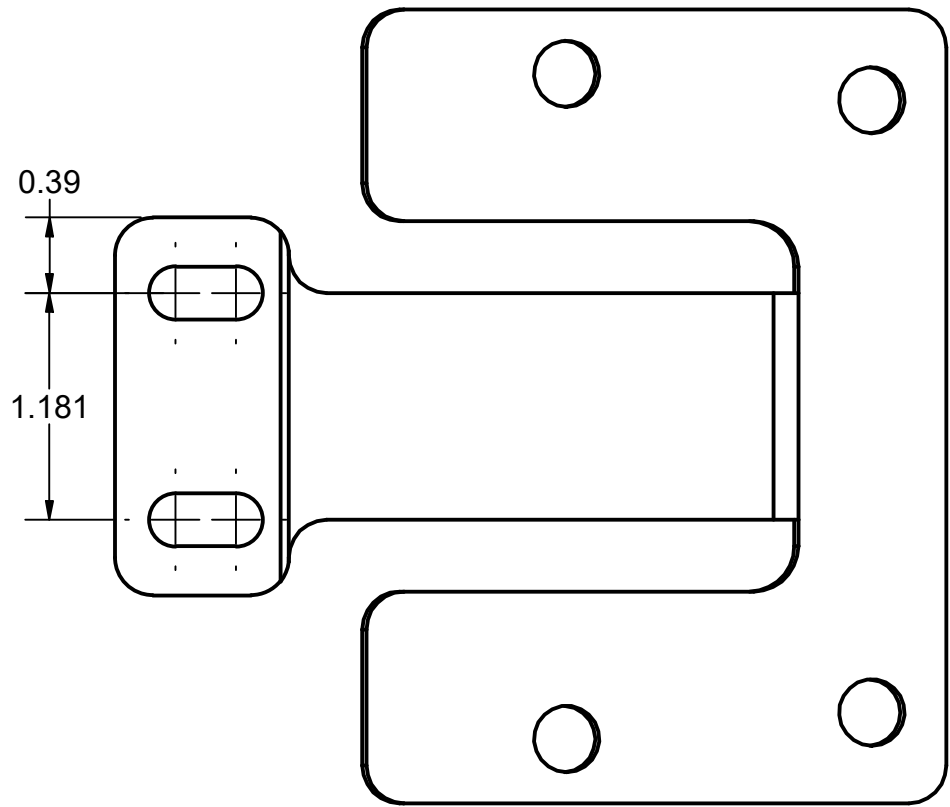
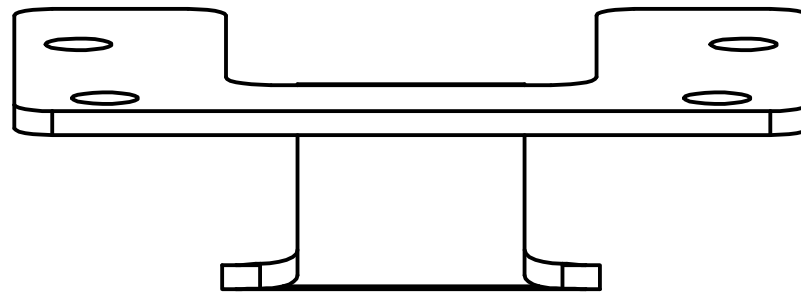
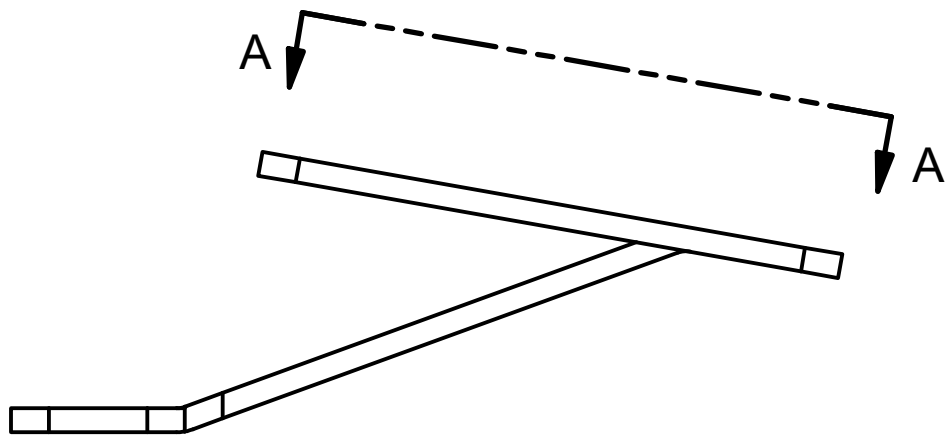




VIEW A-A  
SCALE 1 : 1



| Table   |                |            |             |
|---------|----------------|------------|-------------|
| BEND ID | BEND DIRECTION | BEND ANGLE | BEND RADIUS |
| A       | DOWN           | 30         | .125        |
| B       | UP             | 20         | .125        |

